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Product Specification

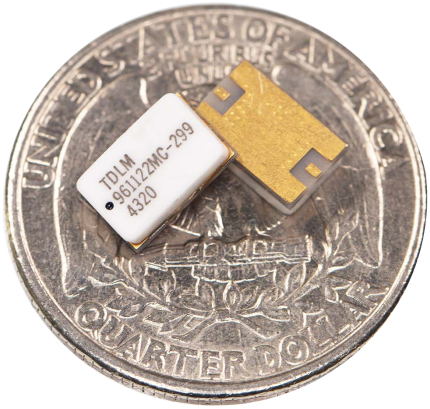
March 2021

TDLM961122MC-299

High Power ARNS/IFF Limiter Module: Ultra Low Flat Leakage & Fast Recovery Time

Features

- SMT Limiter Module: 8 mm x 5 mm x 2.5 mm
- Frequency Range: 960 MHz to 1,215 MHz
- High Average Power Handling: +48 dBm
- High Peak Power Handling: +60 dBm
- Low Insertion Loss: < 0.4 dB
- Return Loss: > 15 dB
- Flat Leakage @ +30 dBm Input: < 12 dBm
- Flat Leakage @ +60 dBm Input: < 14 dBm
- Low Spike Energy Leakage: < 0.5 ergs
- Ultra Fast Recovery Time: < 200 nsec
- dc Blocking Capacitors
- RoHS Compliant



Description

The TDLM961122MC-299 SMT Silicon PIN Diode Limiter Module offers “Always On” High Power CW and Peak protection in the Aeronautical Radio Navigation Service (ARNS)/ Identification Friend or Foe (IFF) frequency range of 960 MHz to 1,215 MHz. This Limiter Module is based on proven hybrid assembly technique utilized extensively in high reliability, mission critical applications for several decades. The TDLM961122MC-299 offers excellent thermal characteristics in a compact, low profile 8 mm x 5 mm x 2.5 mm package. It was designed for optimal small signal insertion loss permitting extremely low receiver noise figure while simultaneously offering excellent large signal protection and exceptionally low Flat Leakage for effective receiver protection in the ARNS/IFF frequency range.

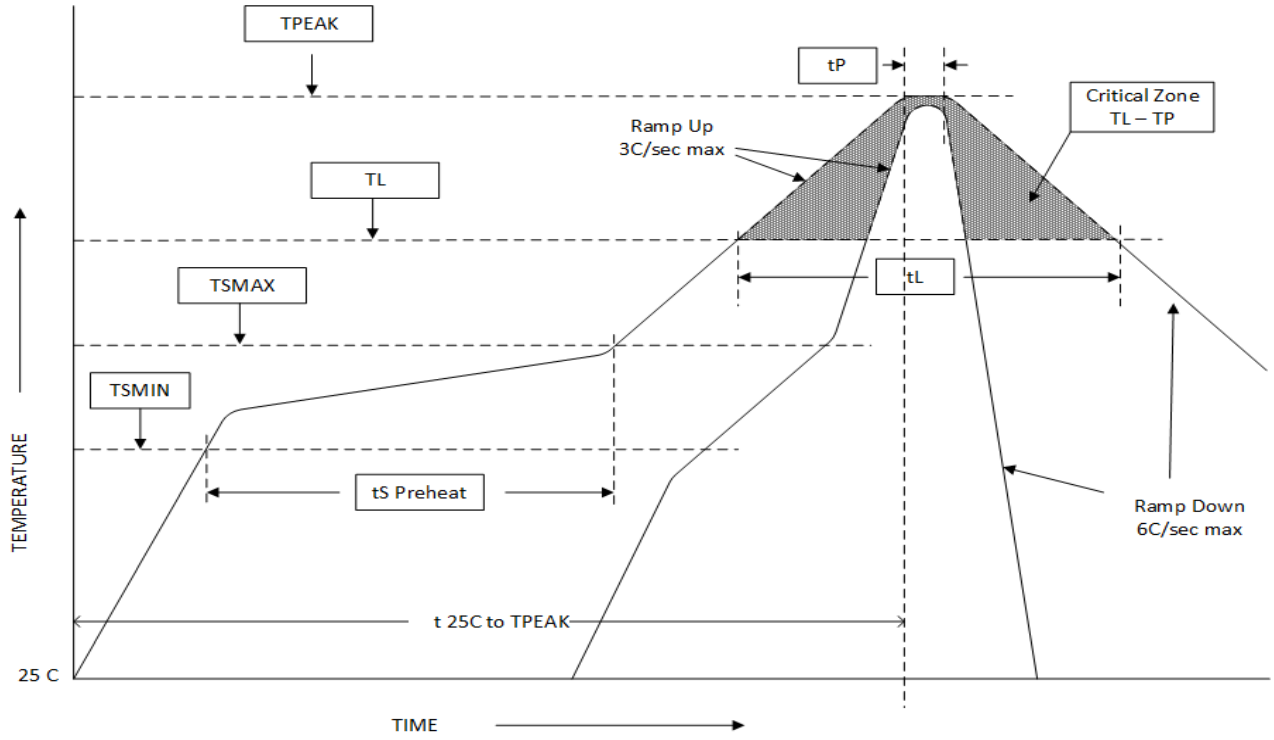
The TDLM961122MC-299 Limiter Module provides outstanding passive receiver protection (Always On) which protects against high average power up to +48 dBm @ T_{case}=+85 °C, High Peak Power up to +60 dBm (Peak) Pulse Width = 1 µsec, Pulse Repetition Rate = 1%, T_{case}=+85 °C, while maintaining low flat leakage to less than 14 dBm (typ), and reduces Spike Leakage to less than 0.5 ergs (typ).

Assembly Instructions

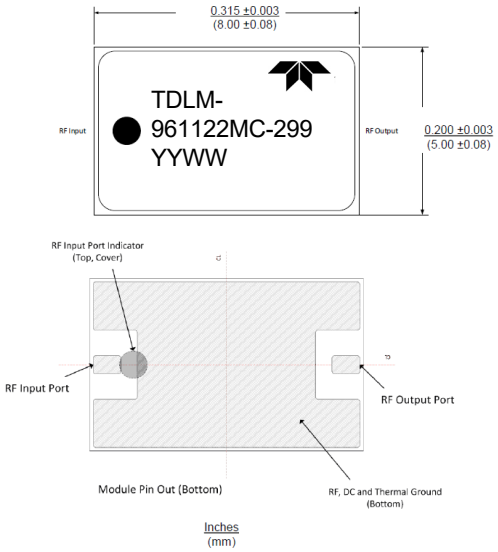
The TDLM961122MC-299 may be attached to the printed circuit card using solder reflow procedures using either RoHS or Sn63/ Pb37 type solders per the Table and Temperature Profile Graph shown below:

Profile Parameter	Sn-Pb Assembly Technique	RoHS Assembly Technique
Average ramp-up rate (T_L to T_P)	3 °C/sec (max)	3 °C/sec (max)
Preheat Temp Min (T_{smin}) Temp Max (T_{smax}) Time (min to max) (t_s)	 100 °C 150 °C 60 – 120 sec	 100 °C 150 °C 60 – 180 sec
T_{smax} to T_L Ramp up Rate	 	 3 °C/sec (max)
Peak Temp (T_P)	225 °C +0°C / -5 °C	260 °C +0 °C / -5 °C
Time within 5 °C of Actual Peak Temp (T_P)	10 to 30 sec	20 to 40 sec
Time Maintained Above: Temp (T_L) Time (t_L)	 183 °C 60 to 150 sec	 217 °C 60 to 150 sec
Ramp Down Rate	6 °C/sec (max)	6 °C/sec (max)
Time 25 °C to T_P	6 minutes (max)	8 minutes (max)

Solder Re-Flow Time-Temperature Profile



TDLM961122MC-299 Limiter Module Package Outline Drawing



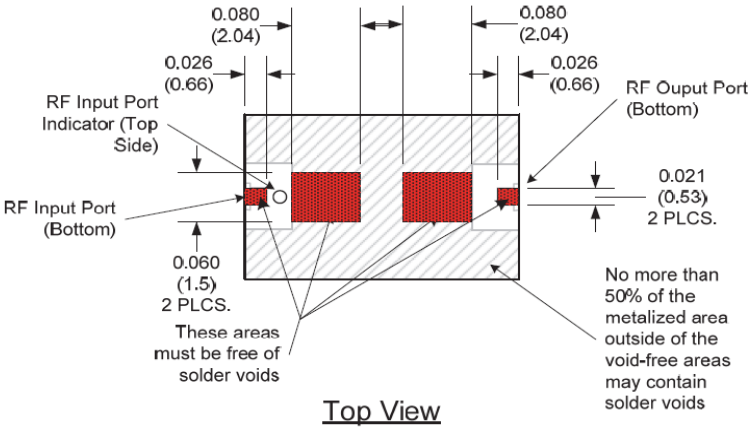
Notes:

1) Plain surface is the RF, DC and Thermal ground. In user's end application this surface temperature must be managed to meet the power handling requirements.
2) Back side metallization is thin Au termination plating to combat Au embrittlement (Au plated over Cu).
3) Unit = mils

Thermal Design Considerations:

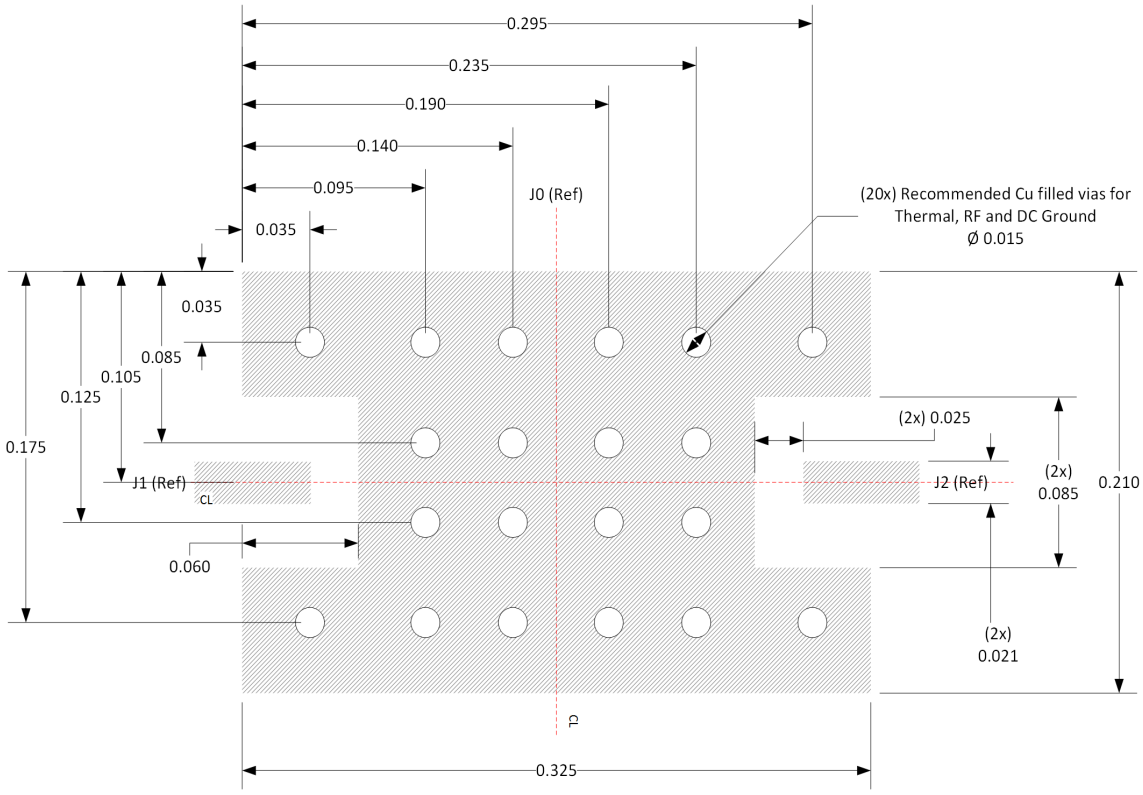
The design of the TDLM961122MC-299 Limiter Module permits the maximum efficiency in thermal management of the PIN Diodes while maintaining extremely high reliability. Optimum Limiter performance and reliability of the device can be achieved by the maintaining the base ground surface temperature of less than 85 °C.

There must be a minimal thermal and electrical resistance between the limiter module and ground. Adequate thermal management is required to maintain a Tjc at less than +175 °C and thereby avoid adversely affecting the semiconductor reliability. Special care must be taken to assure that minimal voiding occurs in the solder connection in the areas shade in red in the figure shown below.



Dimensions in inches (mm).

Recommended RF Circuit Solder Footprint for the TDLM961122MC-299



Notes:

1) Recommended PCB material is Rogers 4350B, 20 mils thick (RF Input and Output trace width needs to be adjusted from the recommended footprint.)
2) Plain surface is RF, DC and Thermal Ground. Vias should be solid Cu filled and Au plated for optimal heat transfer from backside of Limiter Module through circuit vias to thermal ground.
3) Unit = mils

Part Number Ordering Detail:

The TDLM961122MC-299 Limiter Module is available in the following shipping formats:

Part Number	Description	Packaging
TDLM961122MC-299-EVK	TDLM961122MC-299 Evaluation Kit	1/Box
TDLM961122MC-299	IFF Band Limiter - Input & Output DC Blocking Caps	Gel Packs

Contact Information

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